

No. SZXEC1902107102

日期: 2019年10月10日 第1页,共17页

敬业电子(惠州)有限公司/惠州市兴利业精密电子厂有限公司 广东省惠州市惠城区惠风西四路82号/平南工业园50号小区

以下测试之样品是由申请者所提供及确认: CU线; 锡锌线; 锌线; 金属化聚丙烯膜; 金属化聚脂膜; 银色UV油墨; 黑色UV油墨; 3M胶带; 黑色玛拉胶带; 黄色玛拉胶带; 白色玛拉胶带; 白色环氧树脂; 黄色环氧树脂; 黑色环氧树脂; 棕色环氧树脂; 塞珠

SGS工作编号: RP19-020241 - SZ

样品接收日期: 2019年09月30日

测试周期: 2019年09月30日 - 2019年10月10日

测试要求: 根据客户要求测试 测试方法: 请参见下一页

测试结果: 请参见下一页

结论: 基于所送样品进行的测试,镉、铅、汞、六价铬、多溴联苯(PBBs)、多溴二苯

醚(PBDEs)、邻苯二甲酸酯(如邻苯二甲酸二丁酯 (DBP)、邻苯二甲酸丁苄酯(BBP)、邻苯二甲酸二(2-乙基己基)酯(DEHP)和邻苯二甲酸二异丁酯(DIBP))的测试结果符合欧盟RoHS指令2011/65/EU附录Ⅱ的修正指令(EU) 2015/863的限值

要求。

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A TOUR

Ford Shi石常福 批准签署人



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测试结果:

测试样品描述:

样品编号	SGS样品ID	描述
SN1	SZX19-021071.001	带银色镀层的金属线(半成品) 1#
SN2	SZX19-021071.002	银色金属线(半成品) 2#
SN3	SZX19-021071.003	银色金属线(半成品)3#
SN4	SZX19-021071.004	银色透明膜(半成品)4#
SN5	SZX19-021071.005	银色透明膜(半成品)5#
SN6	SZX19-021071.006	银色油墨(半成品)6#
SN7	SZX19-021071.007	黑色油墨(半成品) 7#
SN8	SZX19-021071.008	带粘性的黑色胶带(半成品)8#
SN9	SZX19-021071.009	带粘性的黑色胶带(半成品)9#
SN10	SZX19-021071.010	带粘性的黄色胶带(半成品)10#
SN11	SZX19-021071.011	带粘性的白色胶带(半成品)11#
SN12	SZX19-021071.012	白色物料(半成品)12#
SN13	SZX19-021071.013	黄色物料(半成品)13#
SN14	SZX19-021071.014	黑色物料(半成品)14#
SN15	SZX19-021071.015	红棕色物料(半成品)15#
SN16	SZX19-021071.016	黄色物料(半成品)16#

备注:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = 方法检测限
- (3) ND = 未检出 (< MDL)
- (4) "-" = 未规定

RoHS指令2011/65/EU附录II的修正指令(EU) 2015/863

测试方法: 参考IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017, IEC 62321-6:2015和IEC 62321-8:2017, 采用ICP-OES,UV-Vis和GC-MS进行分析.

测试项目	<u>限值</u>	<u>单位</u>	<u>MDL</u>	<u>004</u>	<u>005</u>	<u>006</u>
镉 (Cd)	100	mg/kg	2	ND	ND	ND
铅 (Pb)	1,000	mg/kg	2	ND	ND	ND
汞 (Hg)	1,000	mg/kg	2	ND	ND	ND
六价铬 (Cr(VI))	1,000	mg/kg	8	ND	ND	ND
多溴联苯之和(PBBs)	1,000	mg/kg	-	ND	ND	ND



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测试报告	No. SZXEC1902107102		日期:	日期: 2019年10月10日		第3页,共17页	
测试项目	<u>限值</u>	<u>单位</u>	<u>MDL</u>	<u>004</u>	<u>005</u>	<u>006</u>	
一溴联苯	-	mg/kg	5	ND	ND	ND	
二溴联苯	-	mg/kg	5	ND	ND	ND	
三溴联苯	-	mg/kg	5	ND	ND	ND	
四溴联苯	-	mg/kg	5	ND	ND	ND	
五溴联苯	-	mg/kg	5	ND	ND	ND	
六溴联苯	-	mg/kg	5	ND	ND	ND	
七溴联苯	-	mg/kg	5	ND	ND	ND	
八溴联苯	-	mg/kg	5	ND	ND	ND	
九溴联苯	-	mg/kg	5	ND	ND	ND	
十溴联苯	-	mg/kg	5	ND	ND	ND	
多溴二苯醚之和(PBDEs)	1,000	mg/kg	-	ND	ND	ND	
一溴二苯醚	-	mg/kg	5	ND	ND	ND	
二溴二苯醚	-	mg/kg	5	ND	ND	ND	
三溴二苯醚	-	mg/kg	5	ND	ND	ND	
四溴二苯醚	-	mg/kg	5	ND	ND	ND	
五溴二苯醚	-	mg/kg	5	ND	ND	ND	
六溴二苯醚	-	mg/kg	5	ND	ND	ND	
七溴二苯醚	-	mg/kg	5	ND	ND	ND	
八溴二苯醚	-	mg/kg	5	ND	ND	ND	
九溴二苯醚	-	mg/kg	5	ND	ND	ND	
十溴二苯醚	-	mg/kg	5	ND	ND	ND	
邻苯二甲酸二丁酯 (DBP)	1000	mg/kg	50	ND	ND	ND	
邻苯二甲酸丁苄酯 (BBP)	1000	mg/kg	50	ND	ND	ND	
邻苯二甲酸二(2-乙基己基)酯 (DEHP	•	mg/kg	50	ND	ND	ND	
邻苯二甲酸二异丁酯 (DIBP)	1000	mg/kg	50	ND	ND	ND	
测试项目	<u>限值</u>	<u>单位</u>	MDL	<u>007</u>	<u>008</u>	<u>009</u>	
镉 (Cd)	100	mg/kg	2	ND	ND	ND	
铅 (Pb)	1,000	mg/kg	2	ND	4	ND	
汞 (Hg)	1,000	mg/kg	2	ND	ND	ND	
六价铬 (Cr(VI))	1,000	mg/kg	8	ND	ND	ND	
多溴联苯之和(PBBs)	1,000	mg/kg	-	ND	ND	ND	
一溴联苯	-	mg/kg	5	ND	ND	ND	
二溴联苯	-	mg/kg	5	ND	ND	ND	
三溴联苯	-	mg/kg	5	ND	ND	ND	
四溴联苯	-	mg/kg	5	ND	ND	ND	
五溴联苯	-	mg/kg	5	ND	ND	ND	
六溴联苯	-	mg/kg	5	ND	ND	ND	
七溴联苯	-	mg/kg	5	ND	ND	ND	



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测试项目	<u>限值</u>	<u>单位</u>	<u>MDL</u>	<u>007</u>	<u>008</u>	<u>009</u>	
八溴联苯	-	mg/kg	5	ND	ND	ND	
九溴联苯	-	mg/kg	5	ND	ND	ND	
十溴联苯	-	mg/kg	5	ND	ND	ND	
多溴二苯醚之和(PBDEs)	1,000	mg/kg	-	ND	ND	ND	
一溴二苯醚	-	mg/kg	5	ND	ND	ND	
二溴二苯醚	-	mg/kg	5	ND	ND	ND	
三溴二苯醚	-	mg/kg	5	ND	ND	ND	
四溴二苯醚	-	mg/kg	5	ND	ND	ND	
五溴二苯醚	-	mg/kg	5	ND	ND	ND	
六溴二苯醚	-	mg/kg	5	ND	ND	ND	
七溴二苯醚	-	mg/kg	5	ND	ND	ND	
八溴二苯醚	-	mg/kg	5	ND	ND	ND	
九溴二苯醚	-	mg/kg	5	ND	ND	ND	
十溴二苯醚	-	mg/kg	5	ND	ND	ND	
邻苯二甲酸二丁酯 (DBP)	1000	mg/kg	50	ND	ND	ND	
邻苯二甲酸丁苄酯 (BBP)	1000	mg/kg	50	ND	ND	ND	
邻苯二甲酸二(2-乙基己基)酯 (DEHP	,	mg/kg	50	ND	ND	ND	
邻苯二甲酸二异丁酯 (DIBP)	1000	mg/kg	50	ND	ND	ND	
<u>测试项目</u>	<u>限值</u>	<u>单位</u>	MDL	<u>010</u>	<u>011</u>	<u>012</u>	
镉 (Cd)	100	mg/kg	2	ND	ND	ND	
铅 (Pb)	1,000	mg/kg	2	ND	ND	ND	
汞 (Hg)	1,000	mg/kg	2	ND	ND	ND	
六价铬 (Cr(VI))	1,000	mg/kg	8	ND	ND	ND	
多溴联苯之和(PBBs)	1,000	mg/kg	-	ND	ND	ND	
一溴联苯	-	mg/kg	5	ND	ND	ND	
二溴联苯	-	mg/kg	5	ND	ND	ND	
三溴联苯	-	mg/kg	5	ND	ND	ND	
四溴联苯	-	mg/kg	5	ND	ND	ND	
五溴联苯	-	mg/kg	5	ND	ND	ND	
六溴联苯	-	mg/kg	5	ND	ND	ND	
七溴联苯	-	mg/kg	5	ND	ND	ND	
八溴联苯	-	mg/kg	5	ND	ND	ND	
九溴联苯	-	mg/kg	5	ND	ND	ND	
十溴联苯	-	mg/kg	5	ND	ND	ND	
多溴二苯醚之和(PBDEs)	1,000	mg/kg	-	ND	ND	ND	
一溴二苯醚	-	mg/kg	5	ND	ND	ND	
二溴二苯醚	-	mg/kg	5	ND	ND	ND	
三溴二苯醚	-	mg/kg	5	ND	ND	ND	



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测试项目	<u>限值</u>	<u>单位</u>	<u>MDL</u>	<u>010</u>	<u>011</u>	<u>012</u>
四溴二苯醚	-	mg/kg	5	ND	ND	ND
五溴二苯醚	_	mg/kg	5	ND	ND	ND
六溴二苯醚	-	mg/kg	5	ND	ND	ND
七溴二苯醚	-	mg/kg	5	ND	ND	ND
八溴二苯醚	-	mg/kg	5	ND	ND	ND
九溴二苯醚	-	mg/kg	5	ND	ND	ND
十溴二苯醚	-	mg/kg	5	ND	ND	ND
邻苯二甲酸二丁酯 (DBP)	1000	mg/kg	50	ND	ND	ND
邻苯二甲酸丁苄酯 (BBP)	1000	mg/kg	50	ND	ND	ND
邻苯二甲酸二(2-乙基己基)酯 (DEHP)	1000	mg/kg	50	ND	ND	ND
邻苯二甲酸二异丁酯 (DIBP)	1000	mg/kg	50	ND	ND	ND
<u>测试项目</u>	<u>限值</u>	<u>单位</u>	MDL	<u>013</u>	<u>014</u>	<u>015</u>
镉 (Cd)	100	mg/kg	2	ND	ND	ND
铅 (Pb)	1,000	mg/kg	2	ND	ND	ND
汞 (Hg)	1,000	mg/kg	2	ND	ND	ND
六价铬 (Cr(VI))	1,000	mg/kg	8	ND	ND	ND
多溴联苯之和(PBBs)	1,000	mg/kg	-	ND	ND	ND
一溴联苯	-	mg/kg	5	ND	ND	ND
二溴联苯	-	mg/kg	5	ND	ND	ND
三溴联苯	-	mg/kg	5	ND	ND	ND
四溴联苯	-	mg/kg	5	ND	ND	ND
五溴联苯	-	mg/kg	5	ND	ND	ND
六溴联苯	-	mg/kg	5	ND	ND	ND
七溴联苯	-	mg/kg	5	ND	ND	ND
八溴联苯	-	mg/kg	5	ND	ND	ND
九溴联苯	-	mg/kg	5	ND	ND	ND
十溴联苯	-	mg/kg	5	ND	ND	ND
多溴二苯醚之和(PBDEs)	1,000	mg/kg	-	ND	ND	ND
一溴二苯醚	-	mg/kg	5	ND	ND	ND
二溴二苯醚	-	mg/kg	5	ND	ND	ND
三溴二苯醚	-	mg/kg	5	ND	ND	ND
四溴二苯醚	-	mg/kg	5	ND	ND	ND
五溴二苯醚	-	mg/kg	5	ND	ND	ND
六溴二苯醚	-	mg/kg	5	ND	ND	ND
七溴二苯醚	-	mg/kg	5	ND	ND	ND
八溴二苯醚	-	mg/kg	5	ND	ND	ND
九溴二苯醚	-	mg/kg	5	ND	ND	ND
十溴二苯醚	-	mg/kg	5	ND	ND	ND



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测试报告	No. SZXEC1902107102		日期: 2	2019年10月10日	第6页	页,共 17 页
测试项目	<u>限值</u>	单位	<u>MDL</u>	<u>013</u>	<u>014</u>	<u>015</u>
邻苯二甲酸二丁酯 (DBP)	1000	mg/kg	50	ND	ND	ND
邻苯二甲酸丁苄酯 (BBP)	1000	mg/kg	50	ND	ND	ND
邻苯二甲酸二(2-乙基己基)酯 (DEHP)		mg/kg	50	ND	ND	ND
邻苯二甲酸二异丁酯 (DIBP)	1000	mg/kg	50	ND	ND	ND
,		0 0				
测试项目	<u>限值</u>	<u>单位</u>	<u>MDL</u>	<u>016</u>		
镉 (Cd)	100	mg/kg	2	ND		
铅 (Pb)	1,000	mg/kg	2	11		
汞 (Hg)	1,000	mg/kg	2	ND		
六价铬 (Cr(VI))	1,000	mg/kg	8	ND		
多溴联苯之和(PBBs)	1,000	mg/kg	-	ND		
一溴联苯	-	mg/kg	5	ND		
二溴联苯	-	mg/kg	5	ND		
三溴联苯	-	mg/kg	5	ND		
四溴联苯	-	mg/kg	5	ND		
五溴联苯	-	mg/kg	5	ND		
六溴联苯	-	mg/kg	5	ND		
七溴联苯	-	mg/kg	5	ND		
八溴联苯	-	mg/kg	5	ND		
九溴联苯	-	mg/kg	5	ND		
十溴联苯	-	mg/kg	5	ND		
多溴二苯醚之和(PBDEs)	1,000	mg/kg	-	ND		
一溴二苯醚	-	mg/kg	5	ND		
二溴二苯醚	-	mg/kg	5	ND		
三溴二苯醚	-	mg/kg	5	ND		
四溴二苯醚	-	mg/kg	5	ND		
五溴二苯醚	-	mg/kg	5	ND		
六溴二苯醚	-	mg/kg	5	ND		
七溴二苯醚	-	mg/kg	5	ND		
八溴二苯醚	-	mg/kg	5	ND		
九溴二苯醚	-	mg/kg	5	ND		
十溴二苯醚	-	mg/kg	5	ND		
邻苯二甲酸二丁酯 (DBP)	1000	mg/kg	50	ND		
邻苯二甲酸丁苄酯 (BBP)	1000	mg/kg	50	ND		
邻苯二甲酸二(2-乙基己基)酯 (DEHP)	1000	mg/kg	50	ND		
邻苯二甲酸二异丁酯 (DIBP)	1000	mg/kg	50	ND		

备注:

(1)最大允许极限值引用自RoHS指令(EU) 2015/863。



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IEC 62321系列等同于 EN 62321系列

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(2)2021年7月22号开始, DEHP, BBP, DBP 和 DIBP的限制适用于医疗器械,包括体外医疗器械,监控仪表,包括工业监测和控制仪器。

(3)DEHP, BBP, DBP 和 DIBP的限制不适用于玩具产品,因为No.1907/2006 附录XVII第51条已对玩具产品中的DEHP, BBP, DBP 和 DIBP含量进行了限制。

RoHS指令2011/65/EU附录II的修正指令(EU) 2015/863

测试方法: 参考IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013 和IEC 62321-7-1:2015, 采用ICP-OES和UV-Vis 进行分析.

<u>测试项目</u>	<u>限值</u>	<u>单位</u>	<u>MDL</u>	<u>001</u>	<u>002</u>	<u>003</u>
镉 (Cd)	100	mg/kg	2	ND	ND	ND
铅 (Pb)	1,000	mg/kg	2	ND	22	18
汞 (Hg)	1,000	mg/kg	2	ND	ND	ND
六价铬(Cr(VI))▼	-	µg/cm²	0.10	ND	ND	ND

备注:

(1) 最大允许极限值引用自RoHS指令(EU) 2015/863。

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- (2) ▼= a. 当六价铬的浓度高于0.13 µg/cm2时,样品为阳性,即含有六价铬;
 - b. 当六价铬的浓度为ND(低于0.10 µg/cm2)时,样品为阴性,即未检测到六价铬;
 - c. 当六价铬的浓度介于0.10 μg/cm2与0.13 μg/cm2之间时,无法直接判定是否检测到六价铬,因不同个体的样品表面差异可能会影响测定结果;

由于未获知样品的存储条件和生产日期,样品的六价铬测试结果仅能代表测试时样品含六价铬的状态。 检测报告仅用于客户科研、教学、内部质量控制、产品研发等目的,仅供内部参考。



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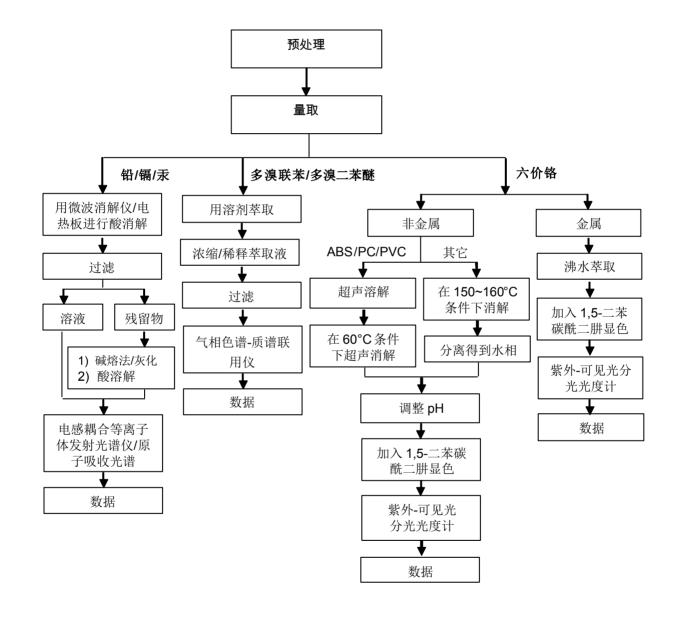
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附件

Pb/Cd/Hg/Cr6+/PBBs/PBDEs测试流程图

1) 样品按照下述流程被完全消解(六价铬和多溴联苯/多溴二苯醚测试除外)。





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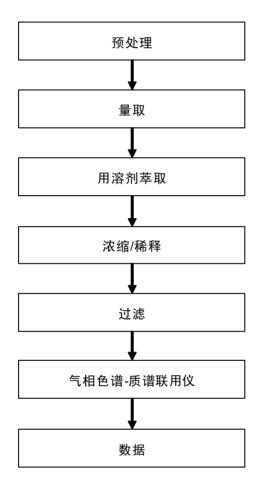


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附件

Phthalates 测试流程图





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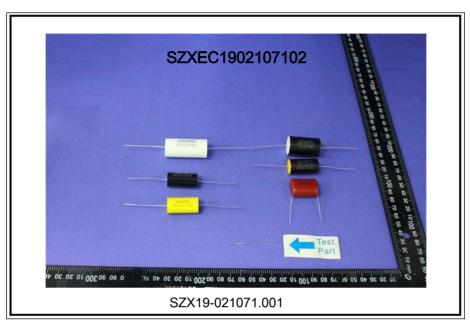
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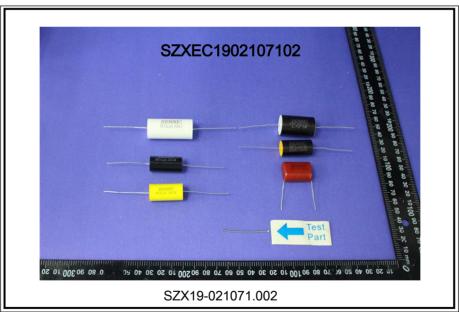


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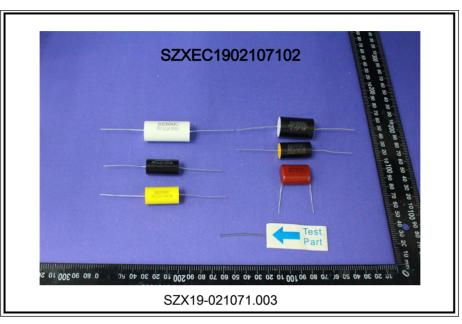
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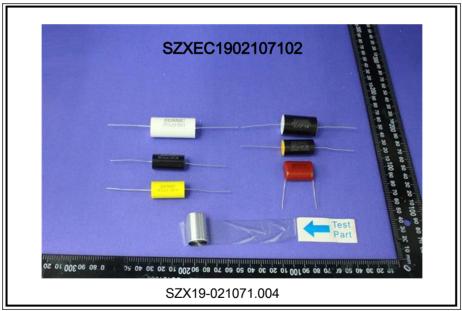
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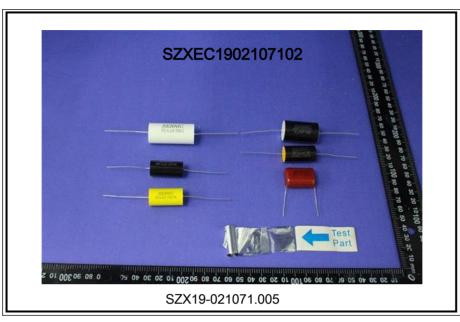
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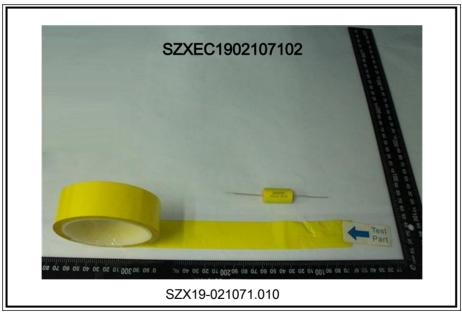
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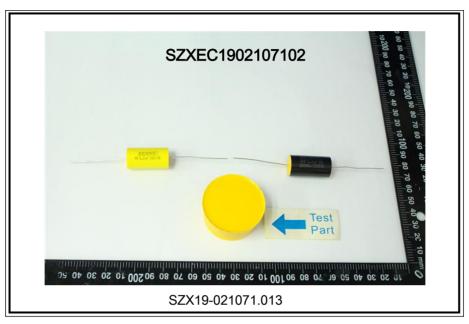
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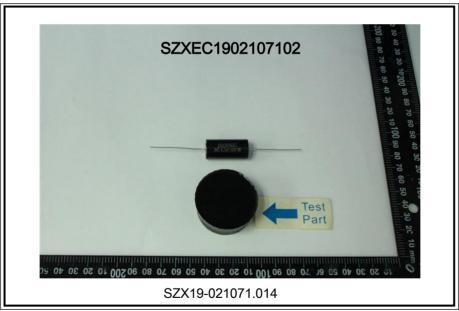
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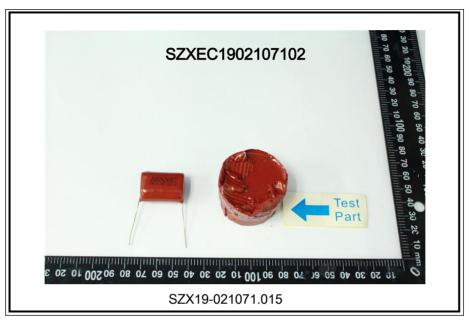
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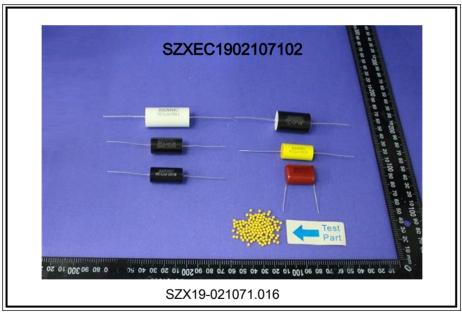
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